

ABSTRACT OF THE DISCLOSURE

A plurality of secondary batteries are connected  
either one of in series and in parallel with metal plates,  
5 and are joined by connection plates to form a unit with  
spacing provided between the secondary batteries disposed  
in parallel. Also, when arranging an odd number of the  
secondary batteries, an arrangement is also possible where  
a connection plate at an end point of an even number of the  
10 secondary batteries is joined to the remaining battery so  
that the secondary batteries can be arranged in a different  
shape. The spacing improves the heat radiation capability  
of the secondary batteries, and a pressing force is  
prevented from being applied to the secondary batteries by  
15 forming supporting struts in the spacing.

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